



**Global Platform.
One Vision.**



WuXi AppTec: Global Platform. One Vision.



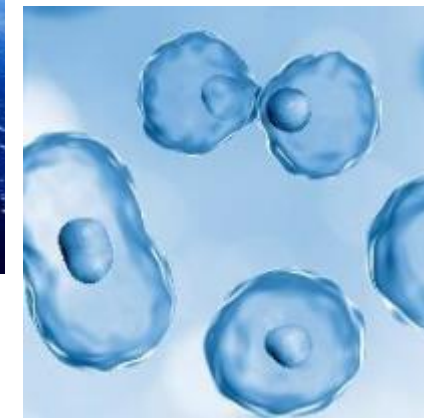
**WuXi
Chemistry**



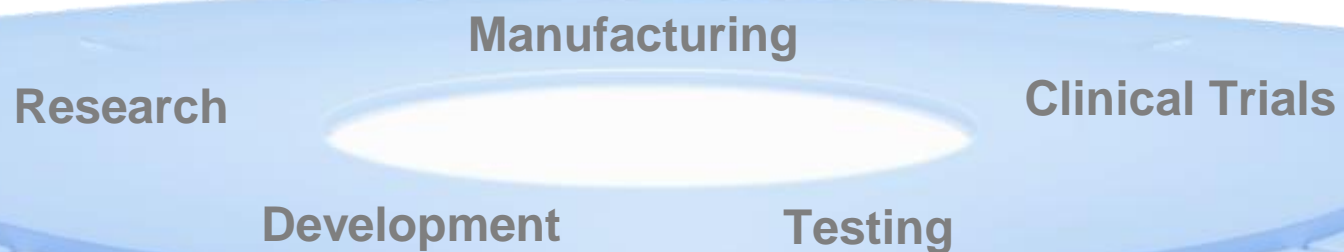
**WuXi
Biology**



**WuXi
Testing**



**WuXi
ATU**



WuXi Chemistry

Our Vision

Every drug can be made and every disease can be treated.

Our Mission

To enable innovation and be a global contributor to pharmaceutical development and manufacturing from discovery to commercial supply.

Minzhang Chen Ph.D.

Co-CEO of WuXi AppTec



WuXi Chemistry – a Global Leading CRDMO



Jingchao Dong
Ph.D.

Research Chemistry

Small Molecule “R”esearch



Xiaoyong Fu
Ph.D.

STA

Small Molecule “D”evelopment
and “M”anufacturing



Yu Lu
M.B.A.

TIDES

Oligonucleotides and
Peptides “R”esearch,
“D”evelopment and
“M”anufacturing

Global Platform. Global Talent.

16
sites

22,258
employees

2,477
clients

as of June 30, 2024

We Enable Our Partners to Discover, Develop and Produce All Synthetic Molecules and Drug Products

**Small
Molecules**

A collection of various small molecule structures, including spheres and complex shapes, rendered in shades of blue and cyan.

Oligonucleotides

A blue DNA double helix structure, representing oligonucleotides.

Peptides

Two blue peptide chain structures, one larger and more complex than the other, representing peptides.

Conjugates

A blue conjugate structure, showing a long chain with multiple branching points, representing conjugates.

We are a Vital Partner in Bringing New Treatments to Patients Across the Globe

CRO

CDMO

CMO

450,000+

DISCOVERY

Compounds
Synthesized

Every **2,500** compounds
yield **1** preclinical candidate

3,252

**PRECLINICAL
to PHASE 3**

Drugs

We support **1** out of **7** global
clinical programs

67

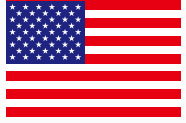
COMMERCIAL

Drugs

We produce **4** out of **10** global
top-selling small molecule drugs

In the last 12 months

Quality is at the Core of our Culture



15 US FDA 2013 - 2024



7 EMA 2009 - 2024



53 China NMPA 2015 - 2024



9 Japan PMDA 2019 - 2024



4 South Korea MFDS 2022



5 SwissMedic 2018 - 2024



320+ client audits every year

20+

pre-approval inspections waived by
US FDA and EMA

105

country approvals for branded drugs

540

CMC submission packages written
to support global IND and NDA
filings during 2019-2023

IP Protection

A graphic with a black background. The letters 'IP' are written in a large, white, serif font. Below 'IP', the words 'ZERO TOLERANCE' are written in a smaller, red, sans-serif font.

IP
ZERO TOLERANCE

PREVENTION | PROTECTION | PROSECUTION

“ Our purpose in business is to enable innovation for our global partners, who keep us at the top of their confidence. IP is our shared lifeline. We guard it at WuXi with our founding principles of integrity, world-class security, zero tolerance policies, and relentless pursuit of justice against any criminal act. This is our highest priority, and we must hold ourselves accountable. We are determined to earn the trust of our partners by committing to success together. ”

— Ge Li, PhD, Chairman and CEO

Committed to Sustainable Environmental Practices

10+ global ESG recognitions



CDP Environmental Leadership Award



Silver Rating for Business Sustainability in 2022 - 2023



Consecutive "AA" ratings in 2021 - 2024



ESG award 2024

Sustainability Management and Technologies

Process Innovation, Biocatalysis, Flow Chemistry

Process Mass Intensity

2023 vs. 2020 (Mass of input material per mass of product)

19.4%↓

Process Mass Intensity

Committed to the Science Based Targets Initiative (SBTi)

2023 vs. 2020 (per RMB 1,000)

23.1%↓

Carbon Emission

19.7%↓

Energy Consumption

38.8%↓

Water Usage

Our Targets by 2030

Greenhouse gas

25% reduction
GHG emission intensity

Energy-saving

25% reduction
Energy consumption intensity

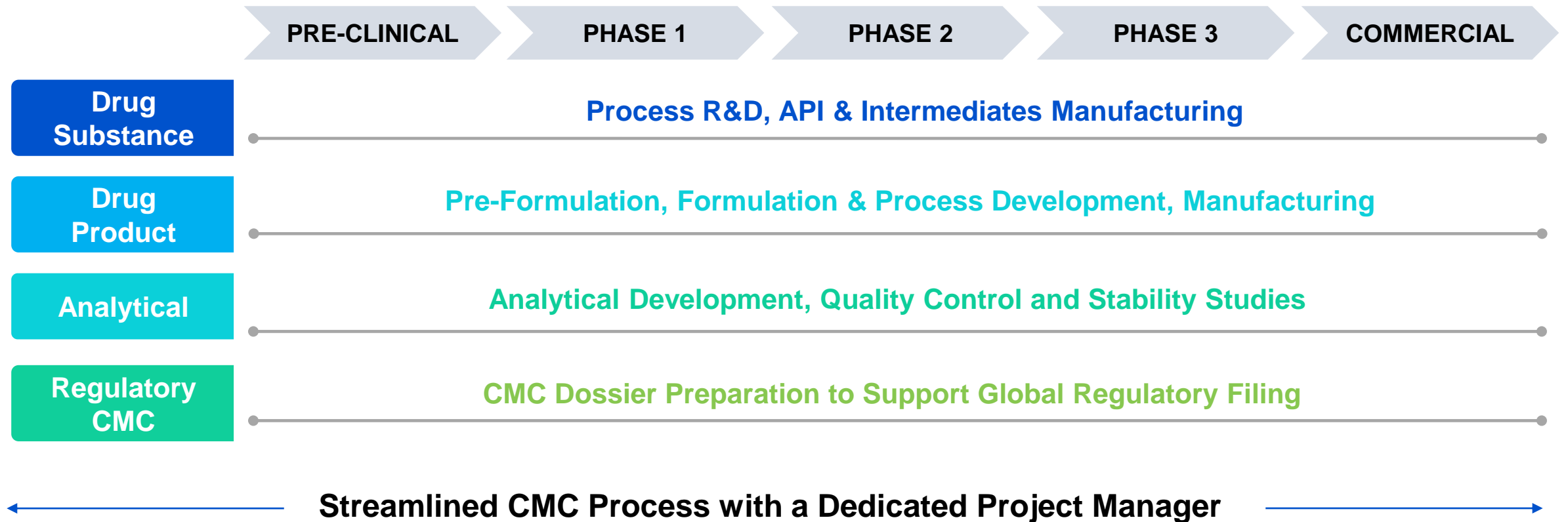
Water-saving

30% reduction
Water usage intensity

Waste management

Achieve landfill-free for all productive hazardous wastes

Our Integrated CMC Solutions

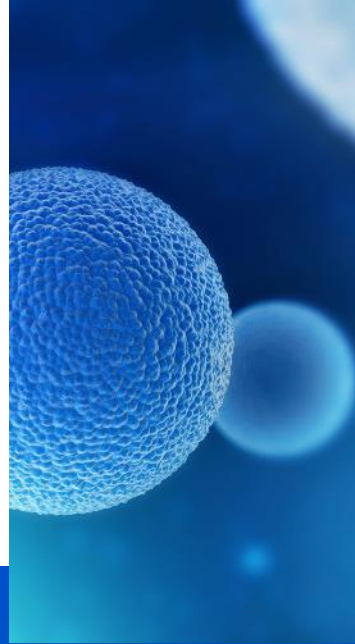


Our project manager becomes extension of your team, overseeing the entire process to ensure timely and transparent communication and enabling on-time, high-quality delivery.

Drug Substance Enabling Technology Portfolio



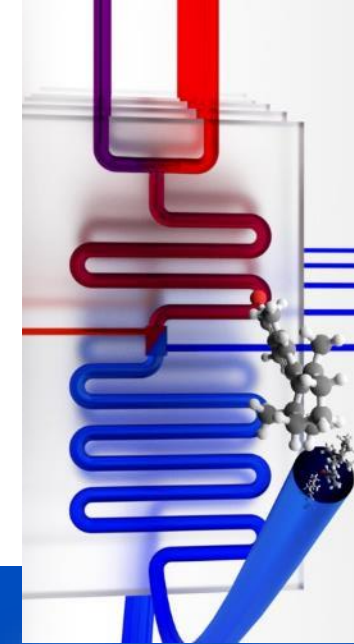
**Crystallization
& Particle
Engineering**



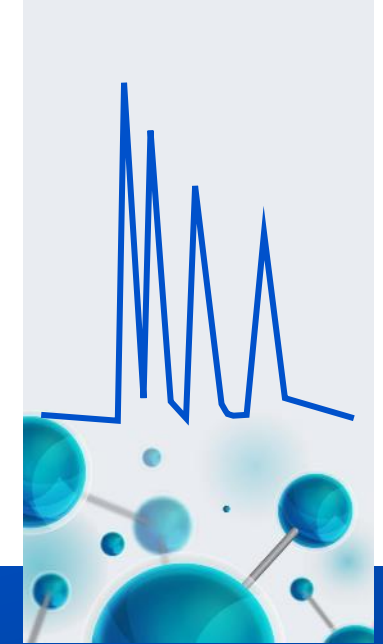
Biocatalysis



Chemo Catalysis



**Flow
Chemistry**



**Preparative
HPLC, SFC
& SMB**

High Potency API Process R&D and Manufacturing

- OEL limit 10 ng/m³
- HP R&D labs | HP kilo labs | HP plants
- 10 reactors, 250 - 3,000 L
- Total reactor volume: >10 m³

- Batch and flow modes
- Multiple prep HPLC and lyophilization trains (up to 10 m²)
- Milling: wet, jet, pin and hammer



HP API Manufacturing Plant
Changzhou • China

Drug Substance Capacity Overview

29

Plants

3,200+ m³

Total Reactor Volume (TRV)

22,000+

Batches produced in 2023

3,400+

Scientists

Shanghai Waigaoqiao, China



Changzhou, Jiangsu, China



Shanghai Jinshan, China



Taixing, Jiangsu, China



San Diego, CA, USA



Site Highlights: Changzhou Site

74
Acres

15
Plants

1,800+ m³
Total Reactor Volume

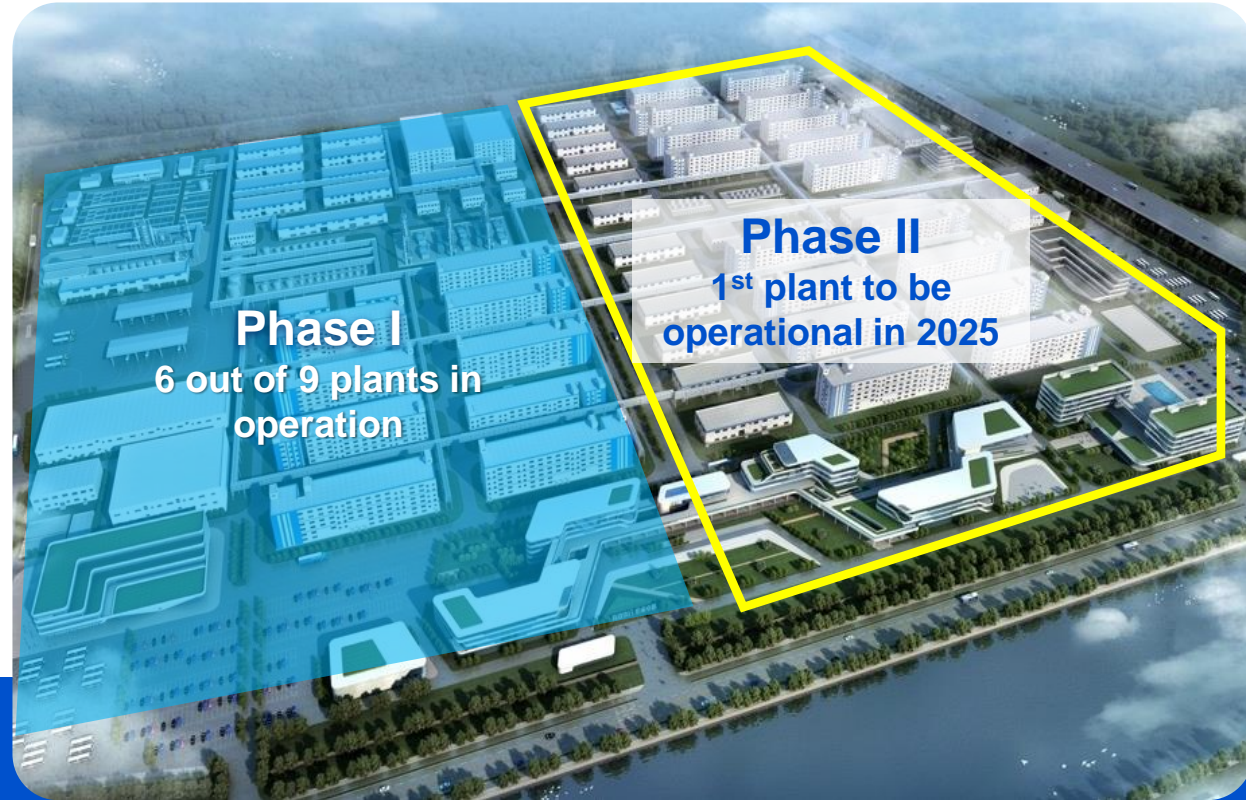
11,000+
Batches produced in 2023

1,500+
Scientists

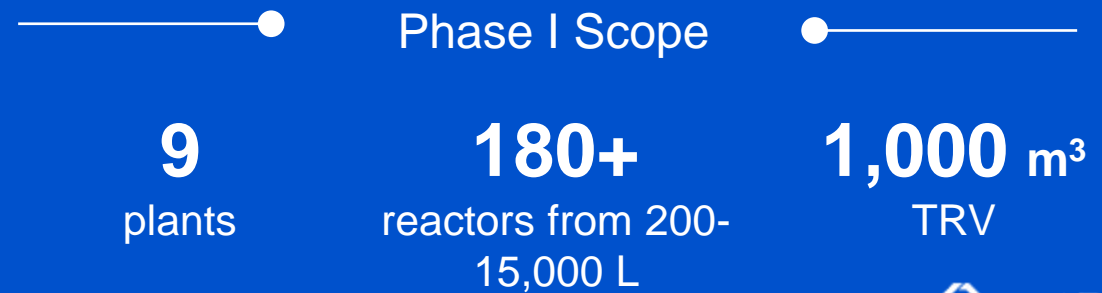
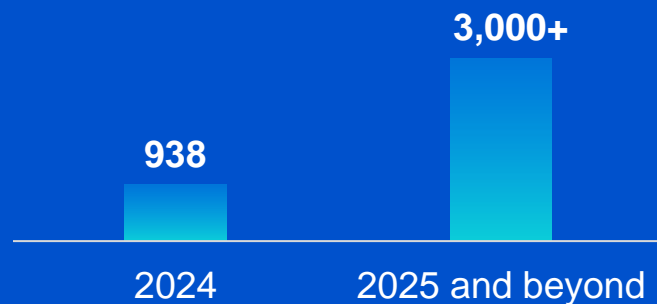


Explore Our Future API Manufacturing Hub: Taixing Site

169-Acre Campus



Total Reactor Volume (TRV) m³



San Diego Site

Accelerate Phase I CMC Development in the U.S.

Integrated **API** and **Drug Product** Development and Manufacturing

One Site | One Team | One Quality System

Drug Substance

Kilo-labs/Pilot plant

Hydrogenation, Jet and Wet Milling, Prep-HPLC

Drug Product

Drug-in-Capsule and Powder-in-Capsule Manufacturing

Xcelodose, Quantos

Analytical Service

Method Development, Method Validation, Release Testing and Stability Testing for API and Drug Product

Why WuXi TIDES

Complexity is our Speciality

- Vertically from research to development and manufacturing
 - Horizontally from small molecule to oligonucleotide and peptide, from DS to DP, from high potency to flow chemistry to biocatalysis
- Handle the most complexity at any scale and any phase!

Dedicated Capacity

- 1,100+ scientists dedicated to oligonucleotide & peptide
- 32,000+ L Solid Phase Peptide Synthesis reactor volume and adding more
- 20+ oligonucleotide product lines at various scales



Rapid Delivery

- Two complex siRNA-GaINAc IND CMC packages (DS+DP) completed for a biotech client in 14 months
- Rapid capacity expansion to respond to demand increase
 - Added >20,000 L SPPS reactors & large purification capacity in 12 months

Quality Focus

- Do the right thing, doing it right!
- 900+ commercial batches delivered with zero failure rate

WuXi TIDES Global Footprint



China

Shanghai Waigaoqiao



discovery oligo & peptide,
preformulation & formulation R&D

Changzhou, Jiangsu



API R&D and manufacturing

Taixing, Jiangsu



API manufacturing

Wuxi City, Jiangsu



formulation R&D and
manufacturing

Tianjin



discovery, amidite,
GalNAc

Wuhan, Hubei



discovery

Chengdu, Sichuan



discovery, unnatural amino acid



United States

Middletown, DE



formulation
R&D & manufacturing



Switzerland

Couvet, Neuchâtel



drug product manufacturing
(Injectable line operational in 2 years)





Singapore

Tuas Singapore



API R&D and manufacturing
(operational in 2027)

 oligonucleotide
 peptide

1,100+ scientists

New Facility in Singapore



50-Acre Campus

Phase I scope:

- **2** plants for small molecule API
- **1** plant for oligonucleotide, peptide and complex chemical conjugates
- First plant start operation in 2027

Further expansion:

- **4** more plants for small molecule, oligonucleotide and peptide

Oral Dose Platform Overview

950+

preclinical to commercial drugs
supported *as of Q2 2024*

2,400+

batches delivered in 2023

10 billion

doses annual capacity

Dosage Form

- Tablet
- Capsule
- Powder
- Granule
- Liquid in bottle

Packaging and Labeling

- Bottle
- Blister
- Sachet
- Open labeling
- Double-blind labeling

Parenteral Formulation Platform Overview

70 million

units annual capacity

5

aseptic filling lines

Dosage Form

- Solution
- Suspension/Emulsion
- Lyophilized powder
- Advanced formulations (e.g., Liposomes, Lipid Nanoparticles, Nano Particles)

Filling Format

- Vial
- Prefilled syringe
- Cartridge
- LDPE Ampoule

Sterilization Method

- Sterile filtration
- Heat-moist sterilization
- Irradiation

High Potency Drug Product Platform

10 ng/m³ OEL limit

HP Oral Solid

wet/dry granulation,
tableting/encapsulation, coating

1.1 billion

doses annual capacity

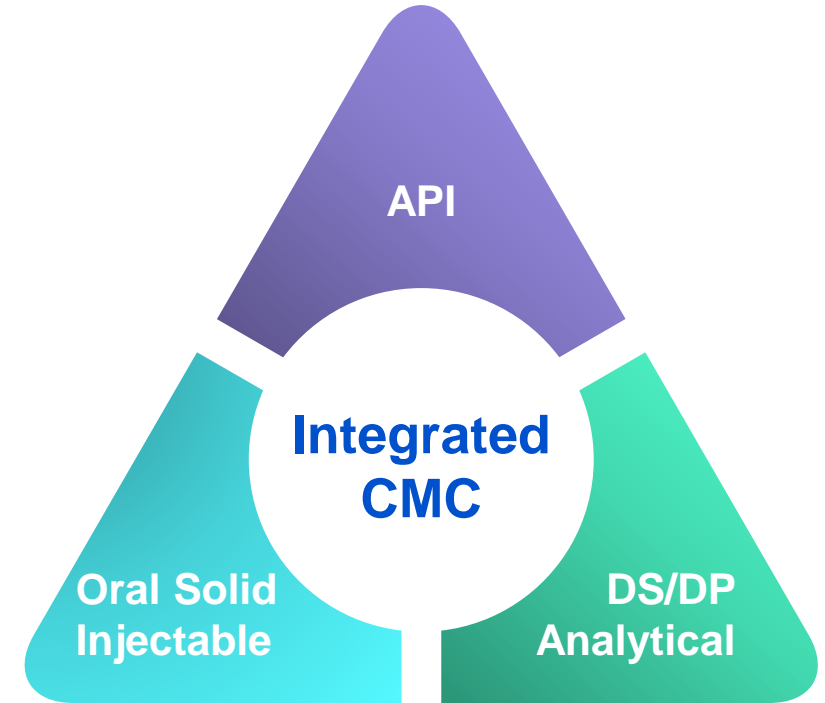


HP Injectable

solution, lyophilized powder,
suspension, emulsion

12 million

vials annual capacity

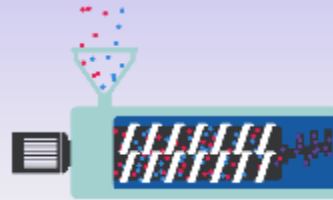


Drug Product Bioavailability Enhancement Technologies

Spray Dried Dispersion



Hot Melt Extrusion



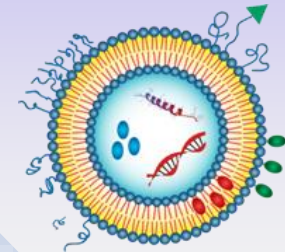
Liquid Capsules



Nano Suspension



Lipid Nanoparticle (LNP)



Drug Product Manufacturing Site Overview

Shanghai Waigaoqiao, China

Oral Solid R&D and Manufacturing
Injectable R&D



Wuxi City, China

Oral Solid R&D and Manufacturing
Injectable R&D and Manufacturing



Couvet, Switzerland

Oral Solid Manufacturing



San Diego, USA

Oral Solid R&D and Manufacturing



10+ commercial drug products supported

40+ NCE drug product validations completed since 2019

Inspection Track Record



Wuxi City Site

Integrated Formulation Development and Manufacturing Site

OSD & Parenteral

25
acres

**Formulation
R&D Center**

Enabling Technologies

- Hot Melt Extrusion
- Nano Suspension
- Lipid Formulation
- Lipid Nanoparticles

10+ Plants

- Tablet & Capsule Plant
- HP Tablet & Capsule Plant
- Sterile Formulation Plant
- Ointment Plant
- Gel Plant

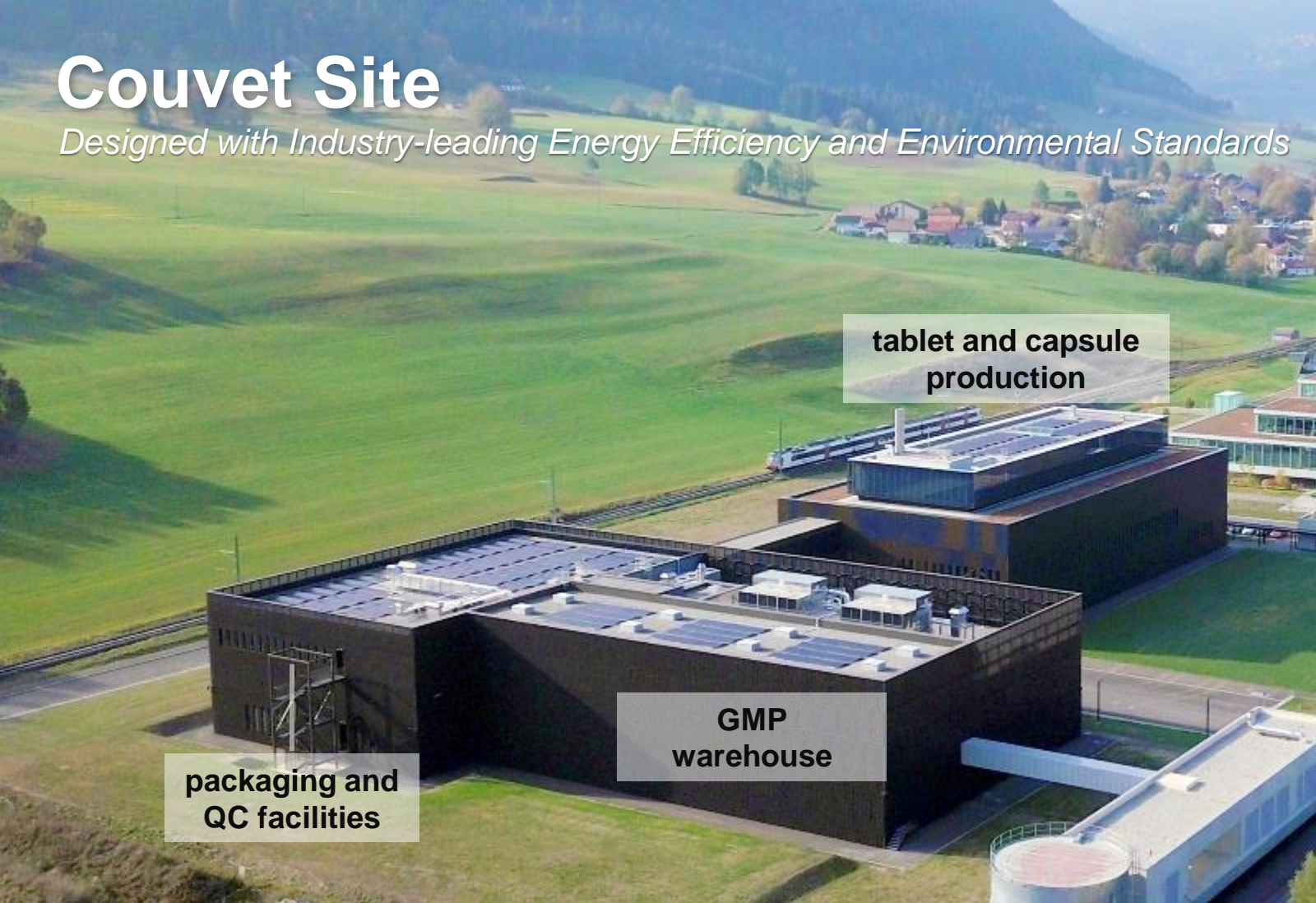
Global Regulatory Approval



无锡合全药业有限公司
Wuxi STA Pharmaceutical Co., Ltd.
(B区)

Couvet Site

Designed with Industry-leading Energy Efficiency and Environmental Standards



Capabilities and Capacities

1.1 billion oral solid doses

- wet/dry granulation
- tableting/encapsulation
- coating

Packaging: million bottles | million blisters | million cartons

2024 Expansion

2X

bottle and blister packaging capacity

Next 2 years

Spray drying | Parental manufacturing | Lipid Nanoparticle (LNP)

Global drug product supply chain under one quality system meeting global standards (China/Switzerland)

Delivering commercial products for 8 key markets



Drug Product Expansion in the U.S.

Middletown Site, Delaware, US

190 acres

Phase I

- Formulation R&D
- Clinical and commercial production
- Packaging, labeling, and distribution

Picture taken in July 2024



**Improving Health.
Making a Difference.**